Qty:

20 Um:

Each

: DOOR SLUG

D2587 REV A1

: 25/04/2008

: D2587

: N/A

Date: .

Thursday, 17/04/2008 2:02:15 PM

User:

Julie Lecocq

Process Sheet

Drawing Name

Part Number

Material **Due Date**

Drawing Number

Project Number

Drawing Revision

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number**

S.O. No. :

: 38678 : 10162

P.O. Number

This Issue : 17/04/2008

: NC

Prsht Rev.

: 11 First Issue : 36044

Previous Run

Written By

Checked & Approved By

Comment

: Est D 04.05.31

Wateriet

Type

Step 2 changed KJ/JLM EC

: SMALL /MED FAB

Est E 06.07.31

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

6061-T6 .040 Sheet

1.0

M6061T6S040

Total: 0.3360 sf(s)

0.0168 sf(s)/Unit 6061T6 alum. sheet 0.040" thick

100742 Batch:

2.0

WATER JET

FLOW WATER JET

Comment: Qty.:

Comment: FLOW WATER JET

1-Cut as per Dwg D2587 Dwg Rev: A Prog Rev: 1

2-Deburr if necessary

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



188-4-18

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

3.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0

HAND FINISHING1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
			+								

Part No:	PAR #:	_ Fault Category:	NCR: Yes No	DQA:	Date:
			QA: N/C	Closed:	Date:

		WORK ORDI	ER NON-CONFORMANC	E (NCR)			
STEP	Description of NC		Corrective Action Section B	Verification	A	A	
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
					,		
			• 4		i		
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Chief Eng Corrective Action Section B Action Description Chief Eng	STEP Description of NC Section A Chief Eng Chi	STEP Section A Initial Chief Eng Chief Eng Section C Section C Section C	STEP Description of NC Section A Initial Chief Eng Chief

NOTE: Date & initial all entries

Thursday, 17/04/2008 2:02:15 PM Date: User: Julie Lecocq **Process Sheet** Drawing Name: DOOR SLUG Customer: CU-DAR001 Dart Helicopters Services Job Number: 38678 Part Number: D2587 Job Number: Seq. #: **Machine Or Operation:** Description: INSPECT POWDER COAT/CHEMICAL CONVERSION 6.0 QC3 Comment: INSPECT ALODINE 7.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:_ QC21 FINAL INSPECTION/W/O RELEASE 8.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Dart Aerospace Ltd

W/O:		WORK ORDER CHANG	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No		PAR #· Fault Category:	NCR: Yes			Date	<u> </u>		

QA: N/C Closed: ____ Date: _

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Annanal	A =======			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
				4.							
3 11											

NOTE: Date & initial all entries

DART AEROSPACE LTD	10.1	Work Order:	388.78
Description: Door Slug		Part Number:	D2587
Inspection Dwg: D2587 Rev: A1			Page 1 of 1

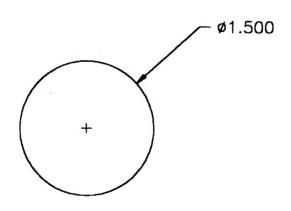
	FIRST ARTICLE INSPECTION CHECKLIST									
	>	First Art	icle	Prot	otype					
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Co	omments			
1.500	+/-0.010	1.SOI	*							
0.040	+/-0.010	,044	*							
		•								
			<u> </u>							
	÷.									
					0					
					^					
			2							
						<u> </u>				
	,		<u> </u>							
= ·=·										
	- 2									
4			1		(2)					
Measured by:	R	Audited by:	12		Prototype A	pproval:	N/A			
Date:	8-4-18	Date:	 	127		Date:	N/A			
Day Data						Davis ad la	Annesdad			
Rev Date A 04.08.12	Change New Issue					Revised by	Approxed			





DESIGN MIKE M	DRAWN BY B WILLIAMS	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT.		
CHECKED	APPROVED	DRAWING NO.		REV. A
701.791.	M. M.	D2587	SHEET	1 OF 1
DATE		TILE		SCALE
96:07:11		DOOR SLUG		1:1
AI KIM	03.09.16	ADD GOGI-TG OPTION		





SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

OR 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)AI

MATERIAL: 5052-H32, 0.040 THICK FINISH: ACID ECTCH, ALODINE